

OPERATOR PARAMETERS : PAGE 0	
Parameters	Settings (Default Value)
Control Setpoint <i>SP</i>	Setpoint Low Limit to Setpoint High Limit (Default : 121.0)
Air Outlet Setpoint <i>ArSP</i>	Setpoint Low Limit to Setpoint High Limit (Default : 100.0)
Soak Time <i>SoPt</i>	1 to 999 Minutes (Default : 20)
High Alarm Deviation Setpoint <i>ALSP</i>	1 to 10 or 0.1 to 10.0 (Default : 5.0)
Fail-Safe Deviation Setpoint <i>SFSP</i>	3 to 20 or 0.3 to 20.0 (Default : 10.0)
Cycle Abort Command <i>Abrt</i>	<i>no</i> No <i>YES</i> Yes
Cycle Abort Pass Code <i>Code</i>	0 to 250 (Default : 0)

I / O CONFIGURATION PARAMETERS : PAGE 10	
Parameters	Settings (Default Value)
Hysteresis <i>HYST</i>	1 to 999°C or 0.1 to 99.9°C (Default : 0.2)
Setpoint Low Limit <i>SPLO</i>	Min. Range for the selected Input Type to Setpoint High (Default : 90.0)
Setpoint High Limit <i>SPHI</i>	Setpoint Low to Max. Range for the selected Input Type (Default : 150.0)
Units for Pressure <i>Unit</i>	<i>Kg/cm²</i> <i>PSI</i> (Default : Kg/cm²)

SOAK TIMER PARAMETERS : PAGE 15	
Parameters	Settings (Default Value)
Soak Time <i>SoPt</i>	1 to 999 Minutes (Default : 20)
Timer-Start Band <i>Sbnd</i>	1 to 5 or 0.1 to 5.0 (Default : 1.0)

Parameters	Settings (Default Value)
Holdback Strategy <i>HOLD</i>	<i>nonE</i> None <i>UP</i> Up <i>dn</i> Down <i>both</i> Both (Default : Down)
Hold Band <i>Hbnd</i>	1 to 5 or 0.1 to 5.0 (Default : 1.0)
End-of-Soak Alarm Time <i>EOSt</i>	5 to 250 Sec. (Default : 10 Sec.)
Power-fail Recovery Method <i>Pr.FL</i>	<i>Abrt</i> Abort <i>Strt</i> (Re)Start <i>Cont</i> Continue (Default : Continue)

SUPERVISORY PARAMETERS : PAGE 11	
Parameters	Settings (Default Value)
Offset for Temperature Value <i>OFSt</i>	-1999 to 9999 or -199.9 to 999.9 (Default : 0.0)
Digital Filter for Temperature Value <i>FLtr</i>	0.5 to 25.0 Seconds in steps of 0.5 Seconds (Default : 1.0)
Operator Parameter Locking <i>OPrL</i>	<i>no</i> No <i>YES</i> Yes (Default : No)
Pass Code for Cycle Abort <i>Code</i>	1 to 250 (Default : 22)
Utility Option <i>OPtn</i>	<i>nonE</i> None <i>SrLLC</i> Serial Comm. <i>Strt</i> Cycle Start <i>LEuL</i> Water Level (Default : None)
Slave ID <i>Id</i>	1 to 127 (Default : 1)
Baud Rate <i>BAUD</i>	<i>1200</i> 1200 <i>2400</i> 2400 <i>4800</i> 4800 <i>9600</i> 9600 (Default : 9600)

Parameters	Settings (Default Value)
Communication Write Enable <i>ConE</i>	<i>no</i> No <i>YES</i> Yes (Default : Yes)
*Water Level Switch Logic <i>LLG</i>	<i>norm</i> Normal <i>rEv</i> Reverse (Default : Normal)
Pressure View <i>PSEn</i>	<i>dsbl</i> Disable <i>Enbl</i> Enable (Default : Enable)

*Applicable only if Utility Option is Selected as Water Level Input

